



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-2704-00

Job Sheet 180098



005620

Part No: RBE350A94-2704-00

Job Qty: 5 ea

Part Name: Pedals Locking Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/28/18

Job Tracking No:

Due Date: 8/7/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-2704-00 Rev C IPP Rev A 18.01.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	8/7/18	8/7/18	0.00	0.00	Start Up Small Fab-4		
100	Small Fab	5 pcs	8/7/18	8/7/18	0.08	0.20	Small Fab-9		
110	QC	5 pcs	8/7/18	8/7/18	0.00	0.00	QC5		
130	Packaging	5 pcs	8/7/18	8/7/18	0.00	0.00	Packaging3-2		
140	QC21-FG	5 Ea	8/7/18	8/7/18	0.00	0.00	QC21		

Part Op 100 - Assemble as per DWG sheet 1
Descriptions: 130 - Bag and tag

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90866A030	Wing Nut 5/16" - 18	5 Ea (1 ea)	90-Start up Operation	5036845
91102A755	Split Lock Washer	5 Ea (1 ea)	90-Start up Operation	5036844
91247A593	Hex Head Cap Screw	5 Ea (1 ea)	90-Start up Operation	5093341
RBE350A94-2704-00-01	Plate	10 Ea (2 ea)	90-Start up Operation	5054089X6 5094709X4

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90866A030	5	76	0
	91102A755	5	87	0
	91247A593	5	35	0
	RBE350A94-2704-00-01	10	42	0

Part Specifications

Specifications could not be found.



Container No: S113008



Part: RBE350A94-2704-00

Job No: 180098

Serial No/Batch: S113008

Revision: C

Inspector:

Exp Date:

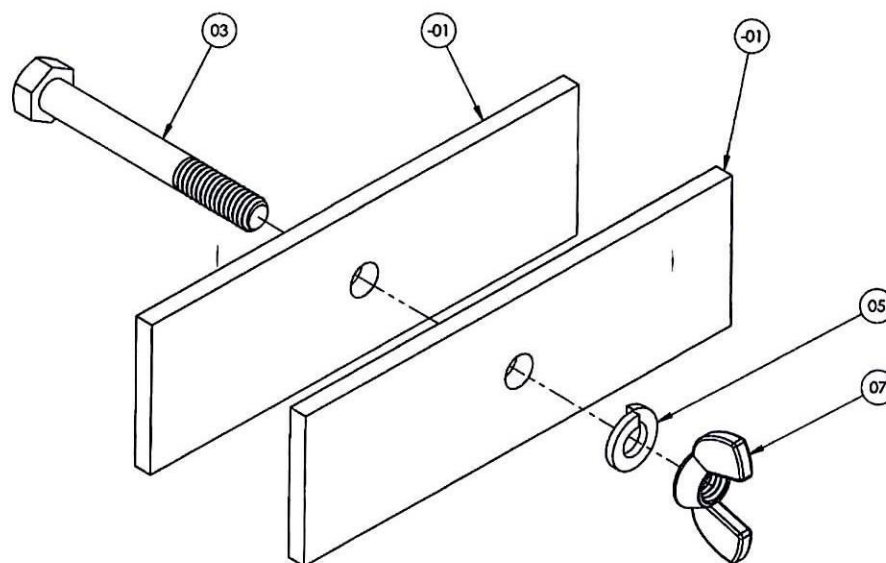
Instructions:

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Plex 7/23/18 7:44 AM dart.logan.david

180098, 180099
180100

ITEM #	QTY	PART #	TITLE	REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
-01	2	RBE350A94-2704-00-01	PLATE	1	DESIGNED PER HELI PRODUCTS TOOL.	-	9/9/2009	WP	DW
03	1	McMaster#91247A593	HEX HEAD BOLT 5/16"-18 x 2-1/2" LG.	1A	ADDED MCMaster-CARR NUMBERS FOR -03 THRU -07.	-	12/15/2010	RJC	RW
05	1	McMaster#91102A755	LOCK WASHER 5/16"	1B	CH'D T/N AND NAME WAS RBEA94-2704-00 LOCKING TOOL, PEDALS IS RBE350A94-2704-00 JAMMING TOOL, PEDALS.	-	11/14/2013	RJC	RW
07	1	McMaster#90868A030	WING NUT 5/16"-18	2	UPDATED TO NEW DRAFTING STANDARDS. -01 ADDED MATL OPTION WAS 1018 IS A36/1018/1020. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	15-0142	8/12/2015	DPD	JAG
				C	TEMPLATE UPDATED	17-806	18.1.2	VM	ML



RBE350A94-2704-00 PEDALS LOCKING TOOL

- NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: N/A
 4) SPEC: N/A
 5) BREAK ALL SHARP EDGES: N/A
 6) IDENTIFICATION: N/A

DART AEROSPACE		Hawkesbury, Ontario, Canada	
PEDALS LOCKING TOOL			
PART NO. RBE350A94-2704-00		REV C	
TOOL NO. RBE350A94-2704-00		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET FOR ASSEMBLY DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY:	VM 18/01/02	TOLERANCES:	FRACTIONS ± 1/8
DRAWN BY:	VM 01/02/2018	XXX ± .006	ANGLES ± .1°
CHECKED BY:	VM 01/02/2018	XX ± .01	SURFACE
MFG REVIEW BY:	DD 01/03/2018	X ± .1	ROUGHNESS
APPROVED BY:	ML 01/03/2018	SCALE: NTS	SHEET 1 OF 2
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